europeanprojects

NEW FACILITIES COMPLETED

Roche Turkey

Gebze manufacturing facility

We have completed Roche's new grassroots manufacturing facility for production of oral solid forms, located in Gebze, about 45 kms southeast of Istanbul, Turkey. The plant has been designed to comply with local and EU cGMP regulations.

The new four-storey plant, approximately 18,000 m^3 in size, is connected to an existing warehouse which has been extended. We also designed and managed the construction of manufacturing and packaging facilities, QA/QC laboratories, offices, canteen, workshop, an automatic vertical warehouse/stacker, utilities and a wastewater treatment plant. The facility incorporates packaging equipment relocated from the existing Roche Turkey factory.

We completed the basic design in our Milan office, then transferred the key project leaders to Istanbul, where the speciality engineers in the Foster Wheeler BIMAS office completed procurement and subcontracting, project control, construction management, commissioning, start-up and qualification.

The project was awarded in April 2000, construction started in July 2001 and turnover to the owner was achieved in August 2003.

Roche's main objective was to minimise the investment of capital. The commitment and professionalism of our personnel was demonstrated by achieving Roche's investment, safety, schedule and quality goals.